

FEVITA Hungary Zrt.

FEVITA Hungary cPLC.

8000 Székesfehérvár, Raktár u. 1. HUNGARY
Levelezési cím/post address: 8002 Székesfehérvár, Pf.: 53.
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FeVita Specification

Quick Frozen Peas

Quick frozen peas are the product prepared by an appropriate freezing process to give sound, clean, whole, immature seeds (*Pisum sativum*) by approved monitored suppliers.

The colour, texture and flavour of the product must be typical of the variety.

The product must comply in all respects with the provisions of any relevant national food legislation and any relevant EU regulations.

Regulations 1881/2006/EC, 1829/2003/EC and 1830/2003/EC, 1999/2/EC and 1999/3/EC, 396/2005/EC.

Instruction of use: Cook for 2 minutes in boiling water before consumption.

The product is individual quick frozen, its core temperature: -18 °C.

Brief description of the processing method: raw material intake, pre-cleaning, washing, inspection, blanching, cooling, de-watering, fluidised freezing, selection, colour-grading, grading, inspection, packaging, metal-detection, palletising, storage.

The quick frozen peas product should be graded as firmness and size.

Categories by firmness:

AB	under 125 T°
B	126- 140 T°
C	141- 160 T°
D	161- 180 T°
K	over 181 T°

The sensory measurement of firmness of peas shall be assessed by tenderometer.

Categories by size:

V ₁	7,5- 8,2 mm
V ₂	8,2- 9,0 mm
V ₃	9,0-10,2 mm
V ₄	over10,2 mm

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The size grading (200 g sample) of quick frozen peas should be done by passing through a square holed sieve. The duration of screening should be minimum 120 seconds long.

Assessment of the deviation of the size: presence of peas over nominal size:

FeVita „A”	FeVita „B”
15 %	20 %

Sampling plans on frozen peas: The colour should be assessed in thawed status, the texture and the flavour should be assessed after cooking, the form, size and other defects should be assessed from frozen sample.

The assessment of the amount of foreign material, toxic weed seeds, extraneous vegetable material, and foreign extraneous vegetable material should be done from 1000 g sample, the assessment of the amount of other defects should be done from 200 g sample.

FM Foreign Material, toxic weed seeds: in 1000 g sample:

FeVita „A”	FeVita „B”
0 piece	0 piece

Figure 1.:



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FEVM Foreign Extraneous Vegetable Material: in 1000 g sample:

FeVita „A”	FeVita „B”
1 piece	3 pieces

EVM Extraneous Vegetable Material: in 1000 g sample:

FeVita „A”	FeVita „B”
5 pieces	10 pieces

Figure 2.:



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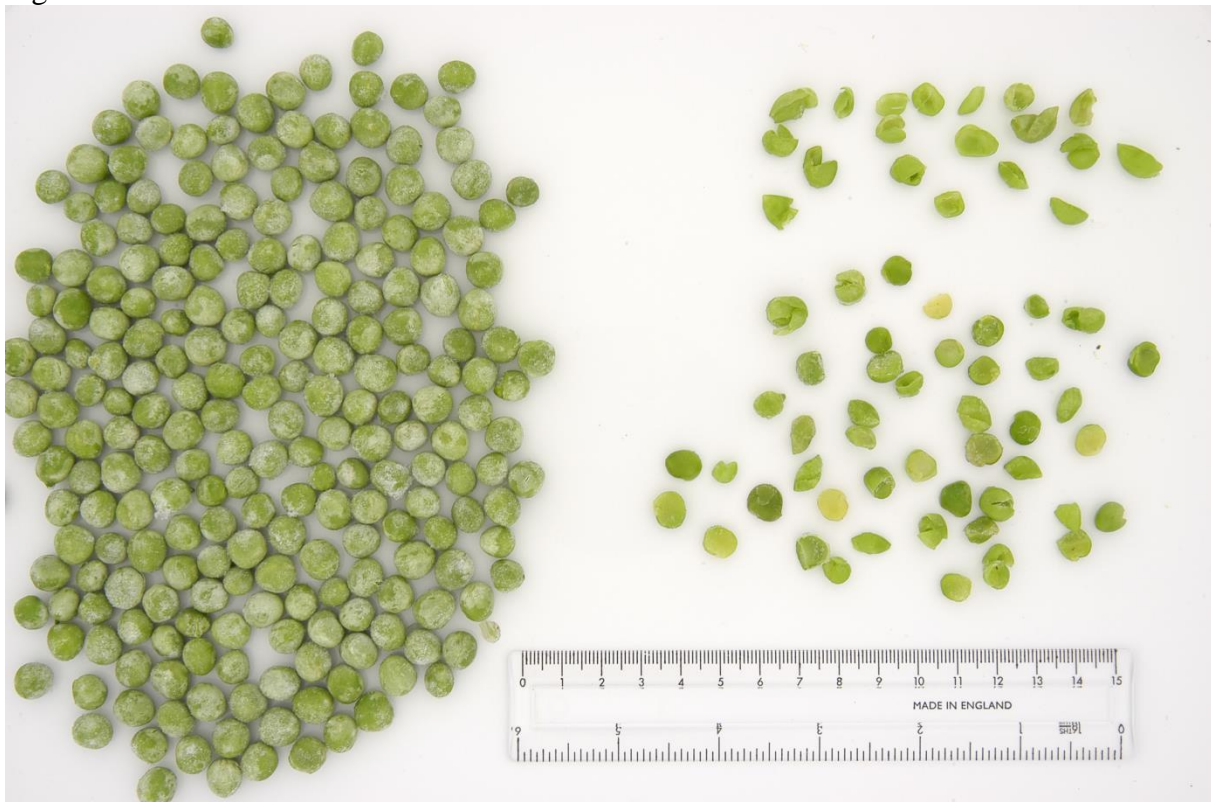
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Assessed parameter / 200 g	FeVita „A”	FeVita „B”
Minor insect damaged peas (pieces)	1	2
Blonds, doesn't include sour or rotted peas (pieces)	1	3
Attached stem (pieces)	2	3
Shrunked seeds (pieces)	1	3
Splits and skins crushed (%)	3	5
Loose skins or pieces of skins (%)	1	2
Damage by frozen (discolouration) (%)	0	2

Loose skins

Figure 3.:



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Strongly split:

FeVita „A”	FeVita „B”
10 %	15 %

Figure 4.:



Khaki, or brown blemished:

FeVita „A”	FeVita „B”
0,5 %	2 %

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Figure 5.:



The product is uniform and has good bright green characteristic, does not contain peas with low chlorophyll content

Figure 6.:

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The product does not contain mow-burnt peas
Figure 7.:



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Microbiological limit values:

Parameters	Methods	m	M
Salmonella	ISO 16649-2	-	0/25 g
S. aureus	ISO 6888	10 ²	10 ³
Coliform	ISO 4832	10 ²	10 ³
E. coli	ISO 16649-2	10	10 ²
Total viable count(TVC)	ISO 4833	5x10 ⁵	5x10 ⁶
Mould and yeast	ISO 7954	5x10 ²	5x10 ³
Listeria m.	ISO 11290-1	-	< 10 cfu / g

m = the maximum number or level of relevant bacteria

M = the maximum number that use to separate marginally acceptable/unacceptable quality food

Allergenic ingredient	Absence (0), May contain (1, 2, 3)
a) Gluten-containing cereals (wheat, rye, barley, oats, spelt, Kamut-wheat, or hybrid variant) as well as products manufactured thereof	0
b) Crustaceans and products manufactured thereof	0
c) Eggs and products manufactured thereof	0
d) Fish and products manufactured thereof	0
e) Peanuts and products manufactured thereof	0
f) Soya and products manufactured thereof	0
g) Milk and products manufactured thereof (including lactose)	0
h) Nuts: almonds, hazelnuts, walnuts, cashew nuts, pecan nuts, brazil nuts, pistachios, macadamia nuts and products manufactured thereof	0
i) Celery and products manufactured thereof	0
j) Mustard and products manufactured thereof	0
k) Sesame seeds and products manufactured thereof	0

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l) Sulphur dioxide and sulphite in a concentration of more than 10 mg/kg or 10 mg/l, specified as SO ₂	0
m) Lupin and products manufactured thereof	0
n) Molluscs and products manufactured thereof	0

Key:

0 =	Raw material does not contain the indicated allergen.
1 =	Raw material contains the indicated allergen (e.g. wheat).
2 =	Allergen or allergen containing component is used on the same production line.
3 =	Presence of the allergen is possible on other production lines during the processing

According to the II. annex under 1169/2011/EU regulation.

Only indicative information about the nutritional composition in 100 g product:

Energy value:	323 kJ / 77kcal
Fat:	0,4 g
- of which saturates	0 g
Carbohydrate:	12 g
- of which sugars:	5,5 g
Dietary fibres:	8,2 g
Protein:	5,7 g
Salt:	0 g

Date of issue: Székesfehérvár, 08. 01. 2019.

Approved by: László Soltész
Q / D director

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